



# INSTALLATION INSTRUCTIONS

**P/N 75-5044**

**VEHICLE APPLICATION**

**1994-2002 Dodge  
Ram 2500 & 3500  
5.9L Cummins Turbo Diesel**

- \* Kit may not fit vehicles with the following **Aftermarket Parts** installed.
- \* **Body Lift**
- \* **Custom Hood**
- \* **Turbo Upgrade**
- \* **Intercooler Upgrades**

**PARTS LIST**

QTY	DESCRIPTION	QTY	DESCRIPTION
1	(P) Intake Tube	1	(E) # 80 Hose Clamp
1	(H) Air Box	3	(K) # 72 Hose Clamp
1	(I) Air Box Adapter	1	(M) # 64 Hose Clamp
1	(D) Air Filter	2	(J) 5/16-18 SS Screw
1	(Q) Hump Adapter	1	(C) Clear Lid
1	(N) Step Adapter	5	(B) SS Concave Washer
3	(F) 1/4-20 Lock Nut	5	(A) SS 10/24 Phillips Screw
3	(L) M6 Lock Nut	3	(G) Fender Washer
3	(R) Rubber Spacer		

**TOOLS REQUIRED**

- 10mm Wrench or Socket
- 13mm Wrench or Socket
- 5/16" Nut driver or
- Flat Blade Screwdriver
- Phillips Screwdriver

Your S&B Air Filter P/N KF-1035 is factory oiled and ready to use. When serviced it will require 87g (main body) plus 17g (top) of S&B Filter Oil.

1. With the ignition switched off, place vehicle in Park and or set Parking Brake. Then disconnect both negative battery cables.



5. Determine whether your vehicle has SAE or Metric threaded studs and use the appropriate 1/4-20(F) or M6(L) lock nuts supplied and fender washers to secure the S&B air box (H) to the inner fender.



9. Slide the Step Adapter (N) over the small end of the S&B Intake Tube (P) and secure the # 72 Hose Clamp (K).



2. Loosen the hose clamp at the turbo inlet, then unclip the air box top and remove the OE intake tube and air filter.



6. Place the S&B air filter (D) into the S&B air box (H).



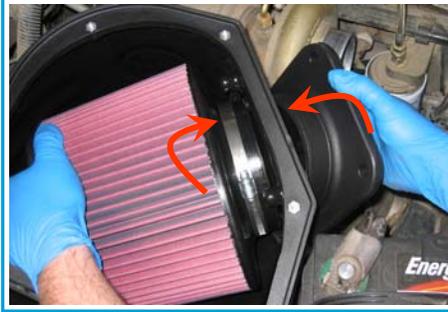
10. Slide the Hump Adapter (Q) over the large end of the S&B Intake Tube (P) until almost flush with the end of the tube.



3. Remove the restrictive factory air inlet from the inner fender then pull up to remove the air box from the vehicle.



7. Attach the S&B Filter Adapter (I) to the S&B Air box (H) while slipping the air filter over the flange at the same time.



11. Install the S&B air intake tube (P) to the turbo inlet, secure the # 64 hose clamp (M).



4. Place a rubber spacer (R) over each of the factory studs on the inner fender, then set the S&B air box (H) in place over the studs.



8. Secure the adapter using the 5/16 screws (J) provided. Then tighten the # 80 hose clamp to secure the filter to the adapter (I).



12. Slide the S&B Hump Adapter (Q) over the filter adapter (I), center over the gap between the tubes and secure the #72 Hose Clamps (K).





# INSTALLATION INSTRUCTIONS (continued)

13. Remove the protective covering from the S&B Clear Lid (C).



14. Place the clear lid on the air box and secure using the 8/32 SS Screws (A) and SS Washers (B).



15. Reconnect both negative battery cables.

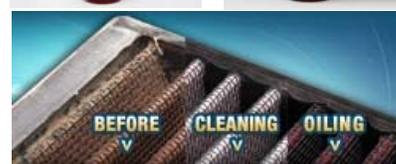
16. Inspect your installation, make sure kit is properly positioned and all fasteners are secure.

## PERFORMANCE TESTING

- \* Engage parking brake and start your engine. Listen for abnormal noises. If an air leak is detected, re-inspect hoses and connections as they may need to be repositioned and tightened.
- \* S&B FILTERS recommends that you keep your OE intake system in the event it is required in the future.
- \* In order to maintain your warranty, all connections and components must be checked periodically for alignment and for proper tension on all connections. Failure to do so may void your warranty.
- \* Use only S&B FILTERS cleaning and oil products to service your filter. Using any other brand oil and or cleaners on your S&B air filter may void your warranty.

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# S&B PERFORMANCE FILTERS & INTAKE KITS

**S&B PART NUMBER  
75-5044**

